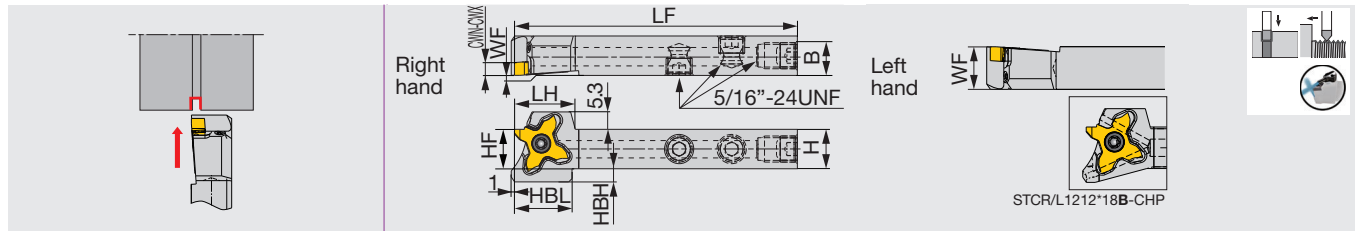


External grooving and threading toolholder, with high pressure coolant capability



Designation	CWN	CWX	H	B	LF	LH	HF	WF	HBL	HBH	Insert	Torque*
STCR/L1212F18-CHP***	0.33	3	12	12	85	18.5	12	0/12	17.5	4	TC*18...	1.2
STCR/L1212F18B-CHP	0.33	3	12	12	120	18.5	12	0/12	17.5	4	TC*18...	1.2

Note: Use right-hand toolholders (R) with right-hand inserts (R); and left-hand toolholders (L) with left-hand inserts (L).

*Torque: Recommended clamping torque (N·m)

***: This item will be replaced with a new product in the future.

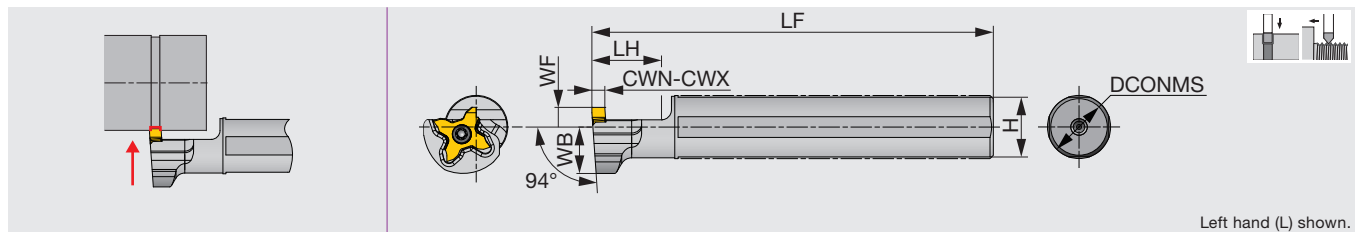
SPARE PARTS

Designation	Clamping screw	Wrench
STCL**18-CHP	CSTC-4L100DR	T-1008/5
STCR**18-CHP	CSTC-4L100DL	T-1008/5

TETRAMCUT

JS-STCL18

External grooving and threading toolholder with round shank, for Swiss lathes



Designation	CWN	CWX	DCONMS	H	LF	LH	WB	WF	Insert	Torque*
JS14H-STCL18	0.33	3	14	13	100	20	14	6	TC*18R...	1.2
JS159F-STCL18	0.33	3	15.875	15	85	20	14	6	TC*18R...	1.2
JS16F-STCL18	0.33	3	16	15	85	20	14	6	TC*18R...	1.2
JS19G-STCL18	0.33	3	19.05	18	90	20	14	6	TC*18R...	1.2
JS19X-STCL18	0.33	3	19.05	18	120	20	14	6	TC*18R...	1.2
JS20G-STCL18	0.33	3	20	19	90	20	14	6	TC*18R...	1.2
JS20X-STCL18	0.33	3	20	19	120	20	14	6	TC*18R...	1.2
JS22X-STCL18	0.33	3	22	21	120	20	12.25	10	TC*18R...	1.2
JS25H-STCL18	0.33	3	25	24	100	20	12.25	10	TC*18R...	1.2
JS254X-STCL18	0.33	3	25.4	24	120	20	12.25	10	TC*18R...	1.2

• Please use right-hand inserts.

*Torque: Recommended clamping torque (N·m)

SPARE PARTS

Designation	Clamping screw	Wrench
JS****-STCL18	CSTC-4L100DL	T-1008/5

Reference pages: Inserts → **F040 - F045**, Standard cutting conditions → **F045**, Parts for coolant hose → **F198**